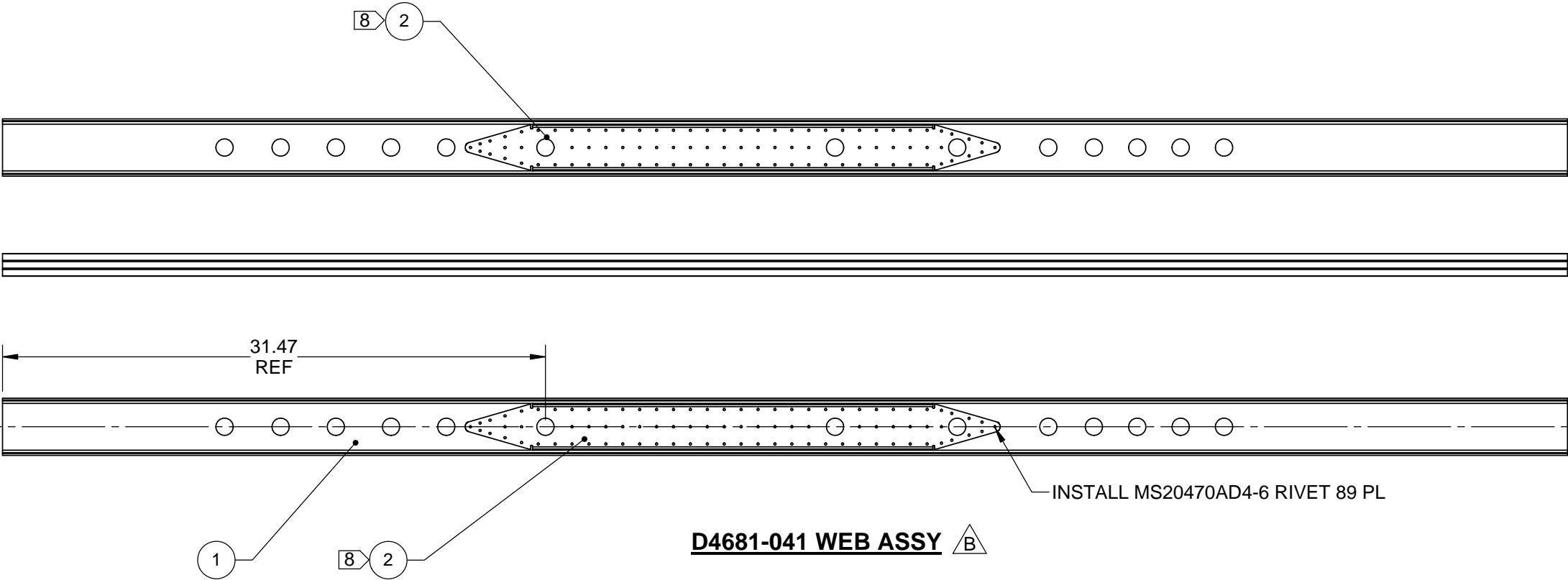


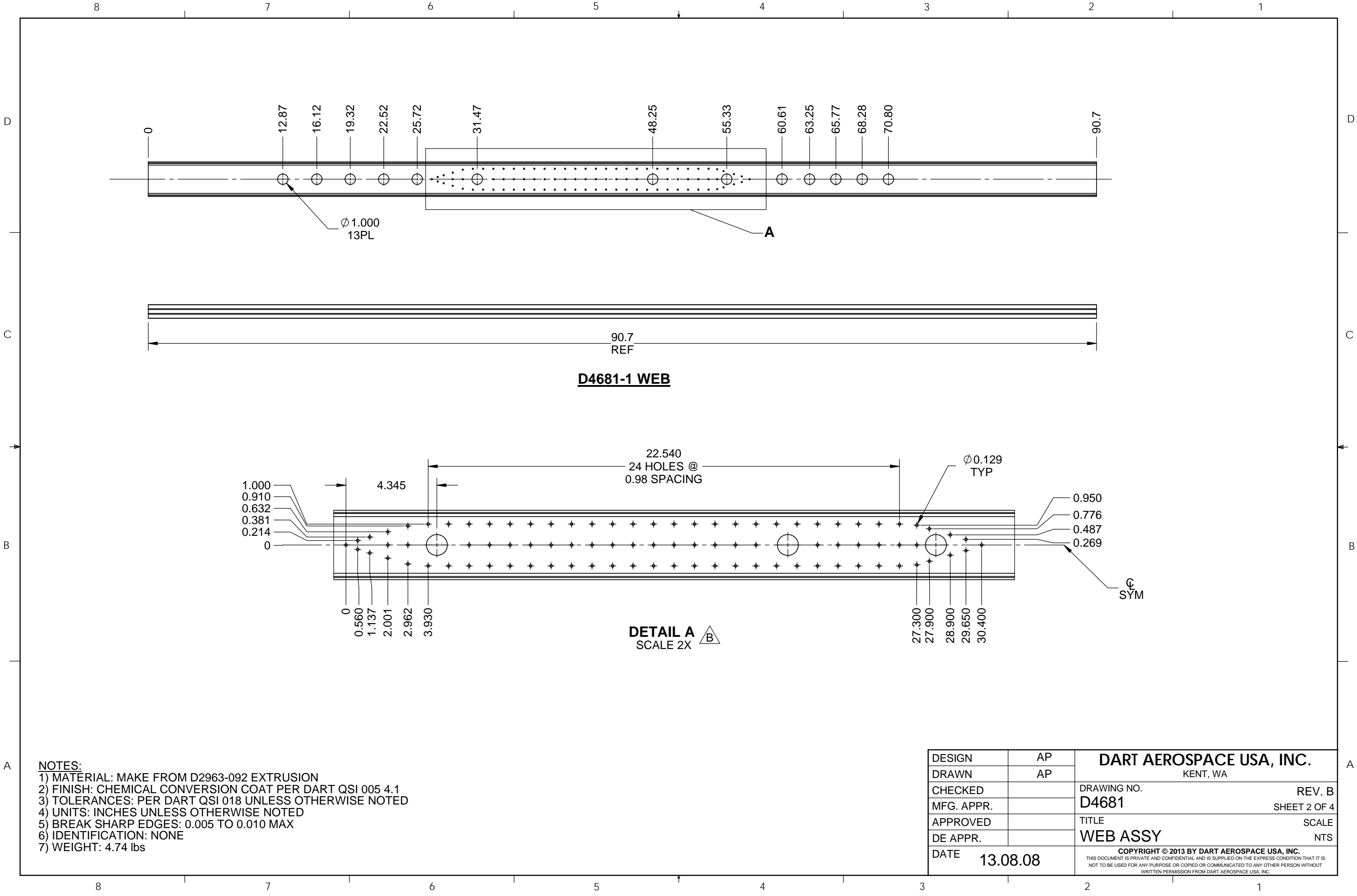
ITEM	QTY -041	P/N	DESCRIPTION
	X	D4681-041	WEB ASSY
1	1	D4681-1	WEB
2	2	D4681-3	DOUBLER
3	267	MS20470AD4-6	RIVET, PAN HEAD



PRELIMINARY PB3  
A.P. 13.09.27

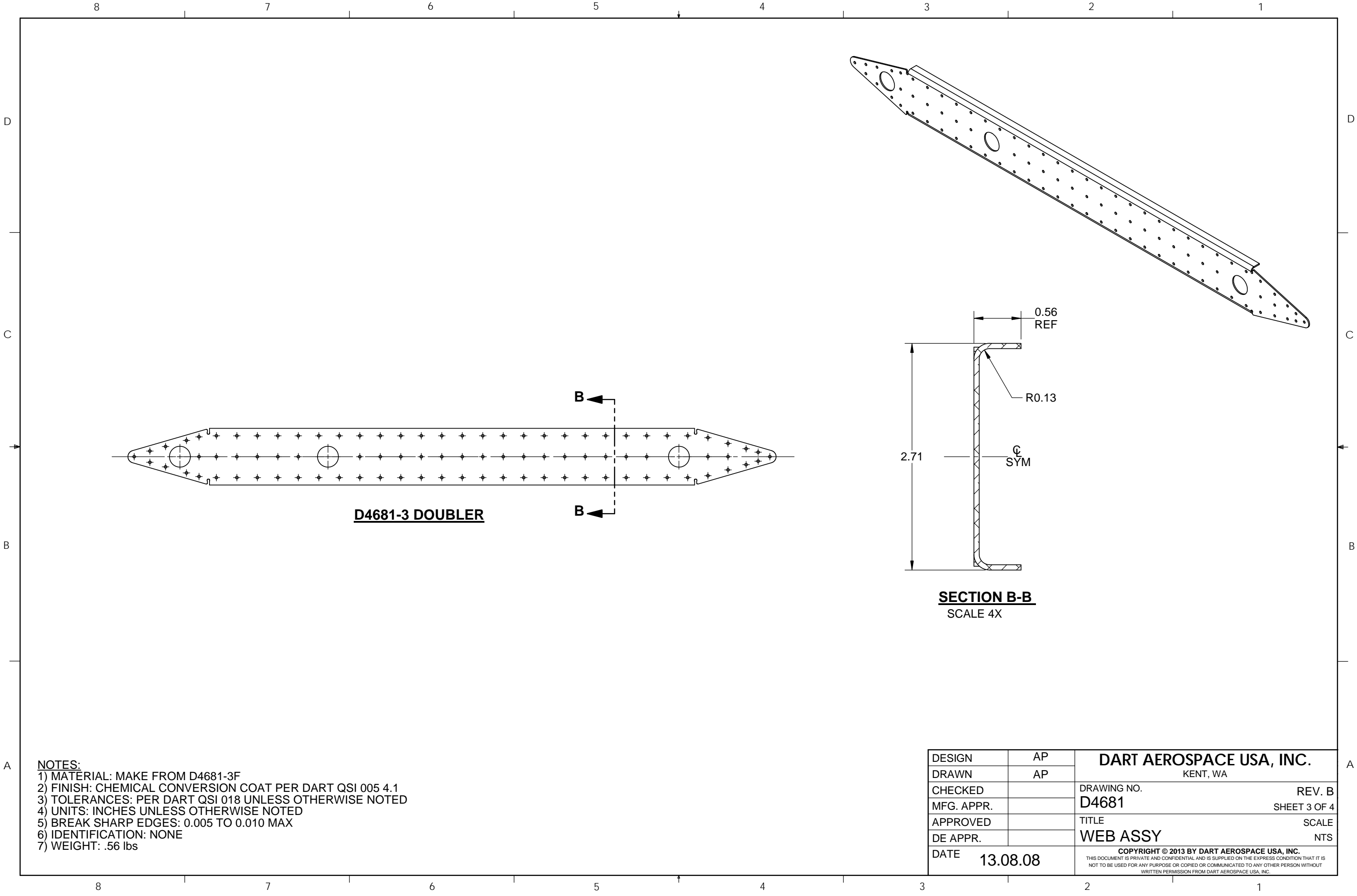
- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4681-041" AND B/N PER QSI 044 METHOD 6.1
  - 7) WEIGHT: 5.94 lbs
  - 8) SEAL FAYING SURFACES WITH PROSEAL 890 B-2 (PRC)

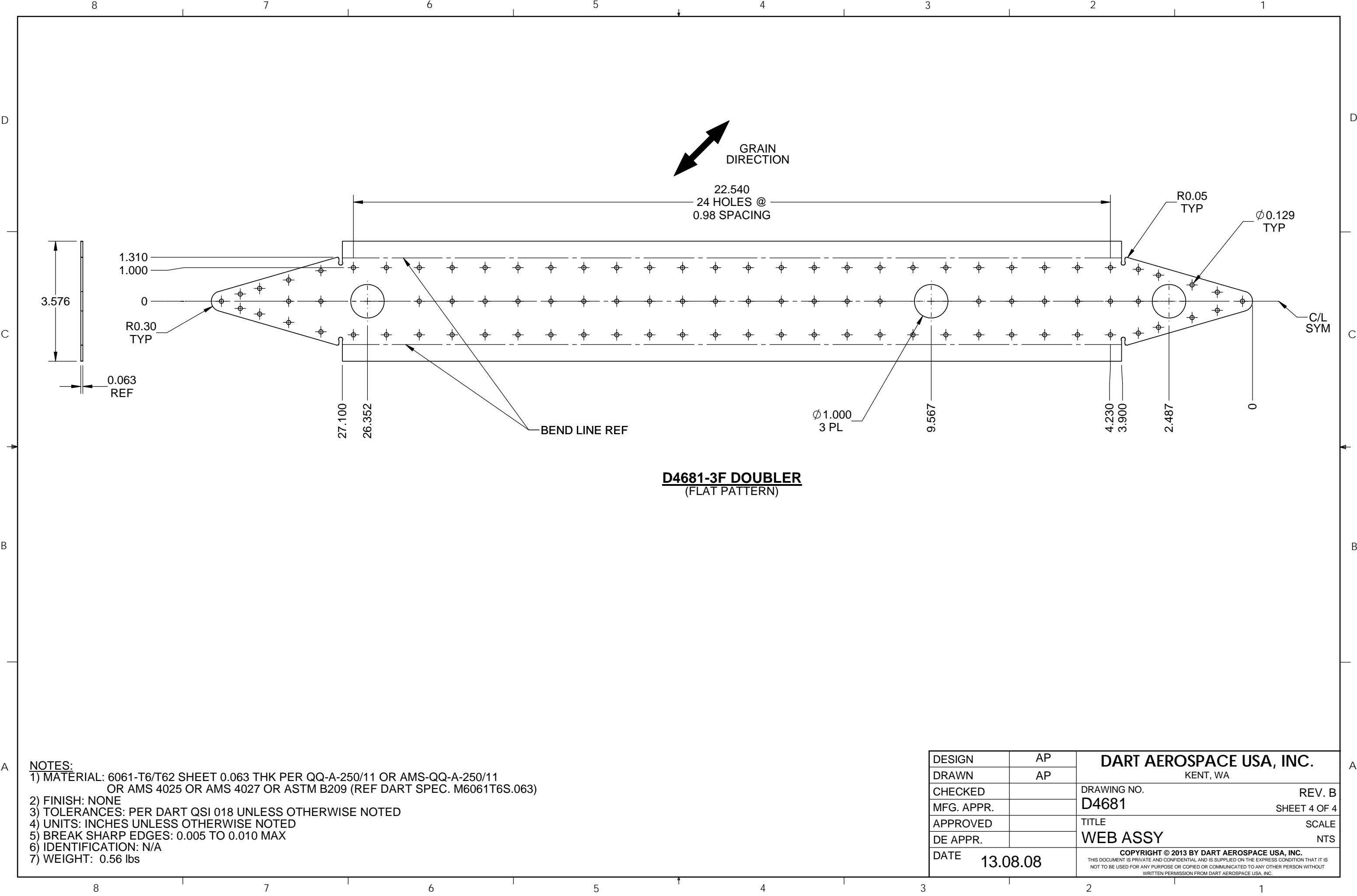
PB3	MS20470AD4-6 WAS MS20470AD4-7, ADDED DETAIL A ON SHEET 2. VARIOUS DIMENSIONAL CHANGES.	AP	13.08.08
A	NEW ISSUE	AP	13.02.13
REV.	DESCRIPTION	BY	DATE
DESIGN	AP	DART AEROSPACE USA, INC. KENT, WA	
DRAWN	AP		
CHECKED		DRAWING NO.	REV. PB3
MFG. APPR.		D4681	SHEET 1 OF 4
APPROVED		TITLE	SCALE
DE APPR.		WEB ASSY	NTS
DATE	13.09.27	COPYRIGHT © 2013 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



NOTES:  
1) MATERIAL: MAKE FROM D2963-092 EXTRUSION  
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: NONE  
7) WEIGHT: 4.74 lbs

DESIGN	AP	DART AEROSPACE USA, INC. KENT, WA	
DRAWN	AP		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D4681	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DE APPR.		WEB ASSY	NTS
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**D4681-3F DOUBLER**  
(FLAT PATTERN)

NOTES:  
1) MATERIAL: 6061-T6/T62 SHEET 0.063 THK PER QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027 OR ASTM B209 (REF DART SPEC. M6061T6S.063)  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: N/A  
7) WEIGHT: 0.56 lbs

DESIGN	AP	<b>DART AEROSPACE USA, INC.</b> KENT, WA	
DRAWN	AP		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		<b>D4681</b>	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		<b>WEB ASSY</b>	NTS
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